H₂PS Deoxo Dryer – Zero Loss Gas Purifier

Purification Solution for Energy Applications

Entegris gas purification systems utilize a three-stage purification process. This process enables the purification of fully saturated, oxygen-rich hydrogen produced by electrolyzers to achieve sub-ppm (parts per million) purity levels. Leveraging decades of material science developing, manufacturing, and optimizing purification media, Entegris offers the highest capacity and efficiency temperature swing adsorber beds available, as well as the highest efficiency catalyst used in deoxygenation beds.

Along with offering the most advanced purification technologies, Entegris purification systems provide the lowest TCO possible with longer intervals between regeneration cycles, lower regeneration temperatures, as well as innovative features such as a fully closed loop regeneration capabilities with ZERO hydrogen loss.

STANDARD FEATURES

- A fully automated microprocessor controller
- Safety Instrumented System (SIS) controller
- Human machine interface (HMI)
- Electric gas preheaters
- Closed-loop temperature control
- Standard customer interface connections:
 - Alarm relay
 - Remote contact shutdown
 - Gas relay



- Oil-free water-cooled compressor
- System pressure monitors
- High temperature hardware interlock
- · Over pressurization safety system
- Ground fault for equipment protection (GFEP)
- Emergency off (EMO) button
- Inlet and outlet isolation valves

OPTIONAL FEATURES

- · Outlet mass flow meter
- In-sitsu outlet gas analysis C1 D2 Group B/ATEX enclosure



Process Gas Specifications

1250 Nm³/hr – 40,000 Nm³/hr 5 MW – 200 MW
10% max flow
System can be designed for a range of input pressures maxing out at 55 bar
5° – 75°C (32° – 167°F)
Below 35°C (95°F)

^{*}The minimum flow is the lowest flow rate at which Entegris will guarantee that outlet gas purity will be met as well as the minimum flow that must be available from the supply to support regeneration.

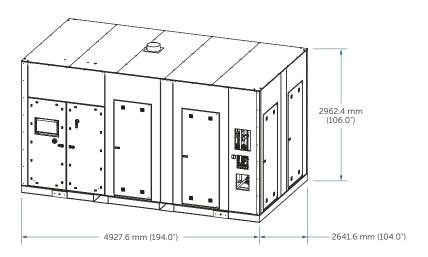
Facilities Requirements - Electrical

Main power	208 VAC, 3 phase, 50/60 Hz
(customer to specify	400 VAC, 3 phase, 50/60 Hz
voltage at time of order)	480 VAC, 3 phase, 50/60 Hz
Separate control power (optional – customer to specify voltage at time of order)	120 VAC, 1 phase, 50/60 Hz 230 VAC, 1 phase, 50/60 Hz 24 VDC

Facilities Requirements - General

Instrument air pressure (clean dry air or nitrogen filtered to 10 µm)	6.6 barg (95 psig) minimum 9.7 barg (140 psig) maximum
Regeneration flow rate (Nm³/hr)	Determined based on customer requirements
Cabinet ventilation (facilities vacuum)	Based on design flow rate
Indoor installation, ambient temperature	5° – 35°C (41° – 95°F)

DIMENSIONS - GENERAL



FOR MORE INFORMATION

Please call your Regional Customer Service Center today to learn what Entegris can do for you. Visit <u>entegris.com</u> and select the <u>Contact Us</u> link to find the customer service center nearest you.

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